

Remington Arms Company, Inc.
870 Remington Drive
PO Box 700
Madison, NC 27025-0700
(336) 548-8700
800-243-9700

REMINGTON

Arms Company, Inc.

**MODEL 29
REPEATING SHOTGUN**

- **Shooting Safety Commandments**
- **Information**
- **Instructions for Operation & Care of Rifle**
- **Components Parts Listing**
- **Value and Reference Book Listing**

NOTE: We are pleased to accommodate your request for the Model 29 Repeating Shotgun information. The following documentation represents all information available on this model from the Remington Arms Co., Inc.

DO NOT MAKE CHANGES OR ALTERATIONS TO ANY PARTS OF A FIREARM. USE ONLY REMINGTON PARTS. NEVER MAKE AN ADJUSTMENT TO THE TRIGGER, OR CHANGE THE SHAPE OR SIZE OF THE SEAR, SEAR NOTCH, OR OTHER PARTS.

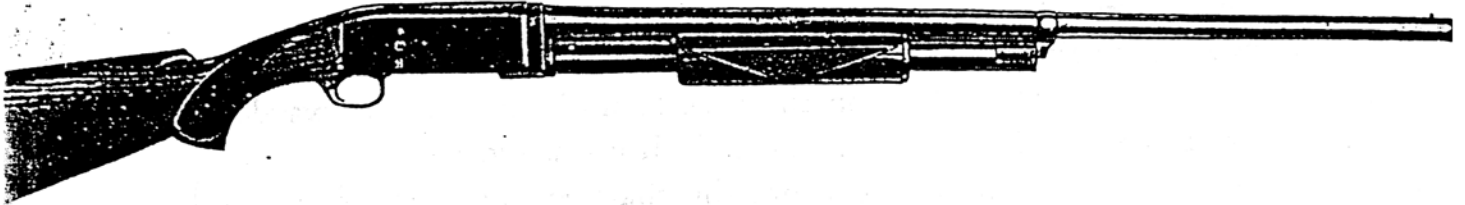
Ten Commandments of Shooting Safety

- 1. Always keep the muzzle pointed in a safe direction.**
- 2. Firearms should be unloaded when not in use.**
- 3. Don't rely on your gun's "safety".**
- 4. Be sure of your target and what is beyond it.**
- 5. Use correct ammunition.**
- 6. If your gun fails to fire when the trigger is pulled, handle with care!**
- 7. Always wear eye and ear protection when shooting.**
- 8. Be sure the barrel is clear of obstructions before shooting.**
- 9. Do not alter or modify your gun, and have guns serviced regularly.**
- 10. Learn the mechanical and handling characteristics of the firearm you are using.**

Remington

MODEL 29, REPEATING SHOT GUN

Made in 12 Gauge only



Solid Breech
Hammerless



Bottom Ejection
Takedown

FOREWORD:

This gun has been thoroughly tested, targeted and inspected, and is guaranteed to be entirely free of defects in workmanship and material.

REMINGTON ammunition is recommended for best results.

THE gun is shipped from the factory in the taken-down condition, so advantageous for shipping and carrying.

OPERATION

TO PUT THE GUN TOGETHER

Grasp the barrel unit at the breech end in your right hand, muzzle pointing up, top of the barrel toward you. Press the magazine lever detent (Figure 1-A) downward and outward from the barrel; swing the magazine lever out (Figure 1-B) and turn to the left one-quarter turn. Grasp the wood forearm with the left hand and move it toward the muzzle, until it stops. Hold the barrel unit with the left hand with the forearm in its forward position. Grasp the receiver with the right hand, and insert the barrel into the receiver, as illustrated (Figure 2) and then turn the barrel to the right until the qualifying marks on the barrel yoke and the receiver line up. Pull the magazine tube back until it clears the barrel lug, then turn it to the right, and swing the magazine lever in, flush with the tube. The gun is now ready for loading, (the magazine).

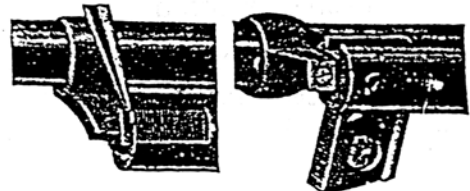


Fig 1-A

Fig. 1-B

TO LOAD

A. SINGLE LOADING

Pull the action back, (first press button on side of receiver).

Insert a shell (its head, or brass end, to the rear) into the bottom of the receiver just back of the carrier fin; be sure the shell is entirely within the receiver, then close the action by pushing the forearm forward.

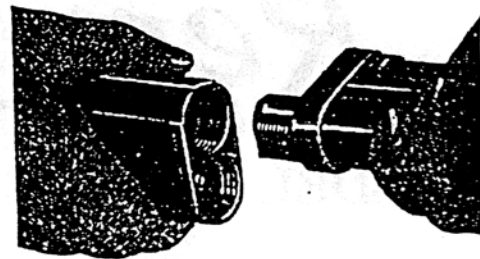


Fig. 2

B. MAGAZINE

Turn the gun upside-down.

Drop a shell (Head to REAR), upon the breech block and push forward, well into the magazine. Repeat until the magazine is full. It holds five shells.

By working the action to load a shell into the chamber one more shell may be added to the magazine.

It is well to remember, when you have a shell in the chamber, the destructive effect of the charge. *So Keep the Safety On Until You Are Ready to Shoot.*

THE SAFETY

The safety is in the guard, directly behind the trigger. *When It Is Pushed to the Right* it renders the gun absolutely safe.

TO OPERATE THE GUN

Move the forearm smartly back until it stops, then full forward. This releases a shell from the magazine, which is lifted into line with the chamber by the carrier and pushed home by the breech block. The breech block automatically locks in place before the shell can be fired. As an indication that the gun is cocked the action bar lock button on the right hand side of the receiver projects about one-eighth inch. Pressing this button will release the action, so that it may be worked even though the gun is cocked.

TO REMOVE A SHELL FROM THE CHAMBER WITHOUT FIRING

Press on the button on the right hand side of the receiver and pull the forearm back until the shell is ejected.

If it is desired to leave the chamber empty and there are shells in the magazine do not pull the action back any farther than is necessary to eject the shell already in the chamber, then close the action. (Move the forearm forward).

TO UNLOAD THE MAGAZINE DIRECTLY—WITHOUT WORKING THE ACTION

Hold the gun upside down, muzzle pointing to the left. With the left fore-

THE STOCK

Remove the butt plate. Using a long screw driver through the deep hole of the stock, unscrew the stock bolt (counter clockwise). In reassembling be sure to use the *two* washers. Otherwise damage to the sear and action bar lock shoe will result.

Keep the stock bolt tight. Be sure that *both* washers are on the bolt. If they are not, or if there is but one, the bolt will project far enough into the guard to be struck by the sear and the action bar lock shoe on the rear of the breech block when the action is in its extreme rearward position. These will be put out of commission by the impact. Notice the section view *Action Open*.

TRIGGER GUARD

Remove the locking screw and tang screw at top (Rear) of the receiver, then the locking screw and guard screw on right side of the receiver, and the guard will pull away.

TRIGGER

The trigger may be removed from the guard by driving out the trigger pin. Lift the trigger out.

SAFETY

Drive out the safety spring pin. Remove the trigger spring, then safety spring and the safety ball. Push the safety out.

FOREARM

Unscrew the large nut on the front end of the action bar and slide the wooden tip forward off the action bar.

TO REMOVE BREECH BLOCK FROM RECEIVER

(NOTE—It is essential to follow directions implicitly in performing this operation)

Place the receiver on a table upside down.

Release the breech block latch (Figure 6) by pressing in direction of arrow (Figure 6) with your left thumb (NOTE—This is unnecessary if the gun is cocked); at same time lifting upwards and rearwards on block with the thumb and forefinger of the right hand on the rear end of the block.

Move the block back until it stops just over half way out of the receiver, with carrier fin still against side of receiver.

Lift out carrier stop (Figure 7).

Pull breech block back till carrier rotates towards you, push carrier and pull block out.

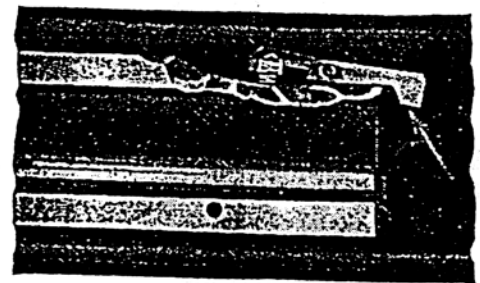


Fig. 6

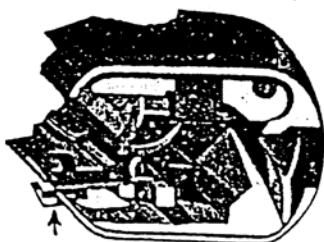


Fig. 7

TO PUT BREECH BLOCK IN RECEIVER

First put the carrier in its slot, its fin at right angles to side of receiver and the cam end projecting three-fourths of an inch or more from rear end of receiver. Hold with first finger of left hand (at right side of fin) in position. Then take breech block in the right hand, fitting the clearance in the breech block to the cam knob on the carrier. Move the carrier and breech block simultaneously into re-

finger release the carrier latch (See arrow, Figure 3) at the same time holding the shell against the magazine spring. Then let it back slowly, lifting out as the shell leaves the tube.

TO TAKE DOWN

The magazine must be unloaded. Then hold the gun by the receiver, in the right hand, muzzle up, the top of the barrel towards you. With the left thumb release the magazine lever detent, swing the lever out of the tube and turn one-fourth turn to the left, or straight away from the barrel. Slide the forearm as far towards the muzzle at it will go. Turn the barrel unit approximately one-fourth turn to the left and pull away from receiver. This whole operation can be done, easily and quickly, in two movements.

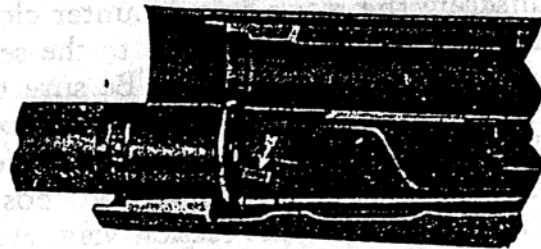


Fig. 3

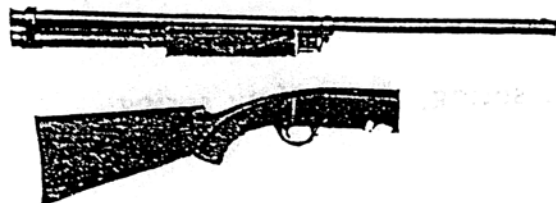


Fig. 4

TO STOW THE GUN

Pull the magazine tube back to clear the barrel lug but keep the forearm well forward. Turn the magazine lever to the right and swing it in flush with the tube. (Figure 4). Thus the stop lugs on the magazine tube prevent the action bar (attached to forearm) from projecting beyond the rear end of the barrel and thus being bent. The barrel and receiver may now be put into a case.

DIRECTIONS FOR DISMOUNTING

1. TAKE DOWN

Follow the directions given above for take down.

2. REMOVING MAGAZINE FROM BARREL

Swing the magazine lever completely out of the magazine tube by releasing the detent from the inner edge of the tube (Figure 5). Push the magazine tube rearward enough to clear the barrel lug. Tilt the tube away from the barrel and pull forward out of the barrel yoke.

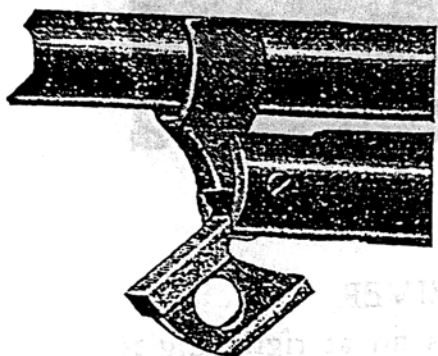


Fig. 5

The tube can now be removed from the forearm and action bar by pulling it out of the rear end of the forearm.

3. MAGAZINE SPRING

Remove the two locking screws and the two magazine plug screws, then pull out the plug, which has the magazine lever and detent attached. Remove the magazine spring and its follower.

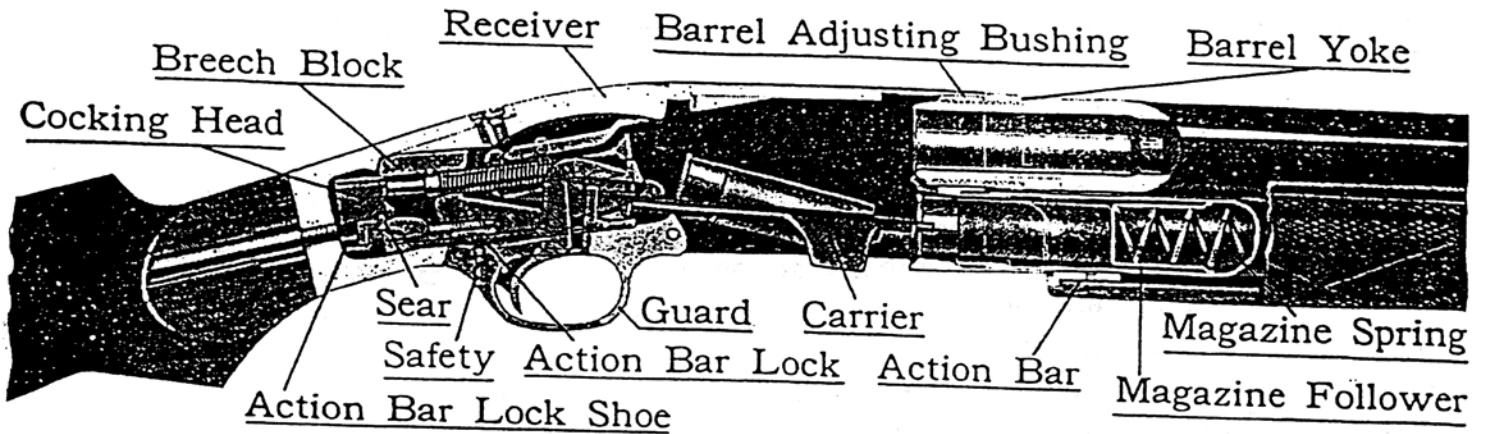
4. MAGAZINE LEVER

Drive out the magazine lever pin: the lever will come away with the plug.

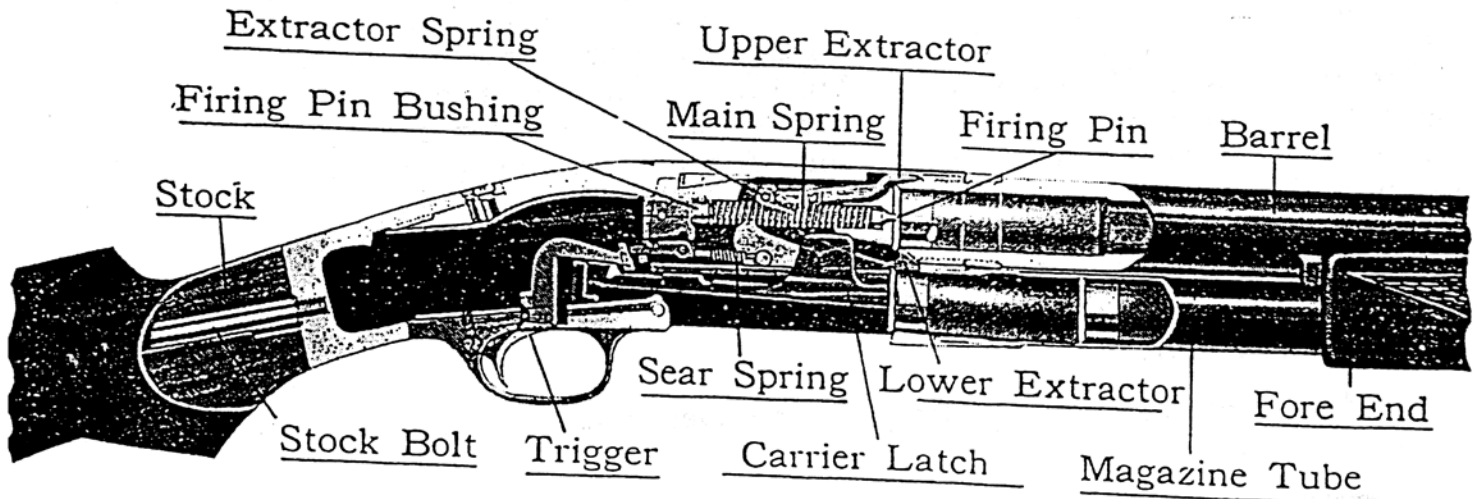
MAGAZINE LEVER DETENT

This is held by a rivet. Driving it out will require a new rivet for reassembling.

SECTIONAL VIEWS



ACTION OPEN



ACTION CLOSED

Any information desired on operation, repair or refinishing will be furnished on application
REMINGTON ARMS COMPANY, INC.,
Ilion, N. Y.

ceiver, making sure that breech block fits into its slots. This is assured by giving the block a slight right hand twist, or by pressing down on front end of block. Guide the front end of carrier into its hole in front end of receiver. Let the carrier cam down, push block full forward until it drops into position, and the breech latch snaps into its slot. Put in the carrier stop with left hand, at same time pushing the carrier forward with a screw driver to let the stop home.

(Unless otherwise noted, these preceding directions may be reversed to assemble the parts).

CARE

The barrel should be cleaned soon after shooting. Cultivate the habit of cleaning from the breech end, with the gun, of course, taken down. Then you will never push the fouling in the barrel back into the action, nor will your cleaning rod impair accuracy by wearing the muzzle.

This applies to any gun.

Occasionally it is advisable to remove the breech block and clean the fouling off with REMINGTON POWDER SOLVENT. This powder solvent is also of great help in cleaning barrels which have been let stand long enough after shooting for the fouling to become sticky and hard.

An excellent way of cleaning a barrel is to pour boiling water through it from the breech end. Pass flannel swabs through with a cleaning rod *until the barrel is thoroughly dry*. Squirt some REM OIL into the barrel and pass a swab saturated with it through several times. If the gun is to be put away for any length of time, coat the inside of the barrel with REMINGTON GUN GREASE.

Because nothing satisfactory was on the market for the best care of the fine mechanisms of REMINGTON guns, our chemists, after thorough experimentation, developed REM OIL, REMINGTON POWDER SOLVENT, REMINGTON GUN GREASE and REMINGTON RUST REMOVER. REM OIL is an absolutely pure, non-gumming oil. It will not solidify at low temperatures. It is very satisfactory, not only for guns, but as a general purpose oil. A folder describing its many uses is packed with the gun.

Clean out the magazine tube occasionally with a swab on the cleaning rod, pushed into the tube against the spring.

TO TIGHTEN BARREL

An adjustment has been provided on the receiver to insure a rigid fit between the barrel and receiver.

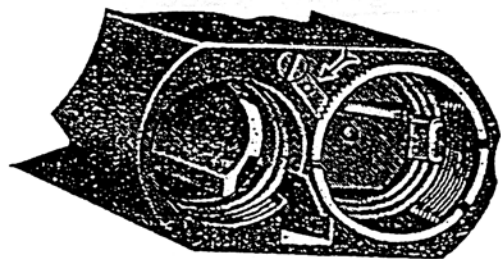
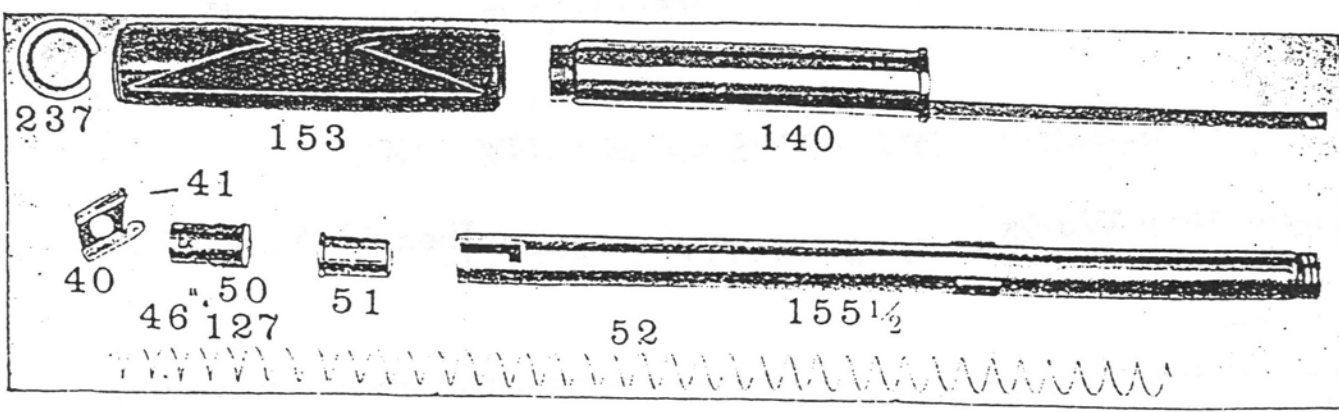
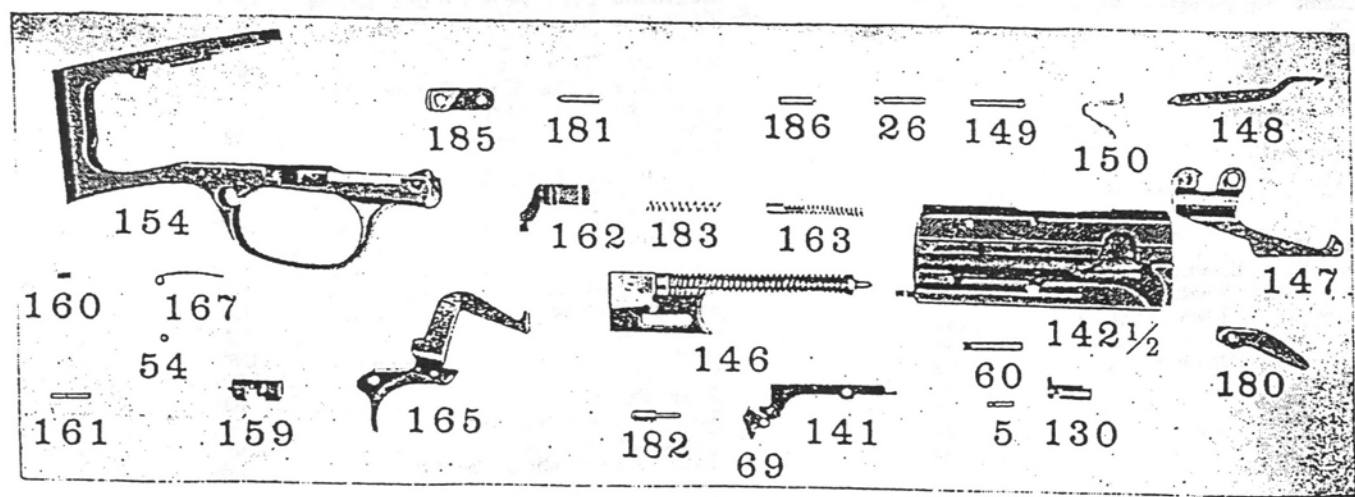
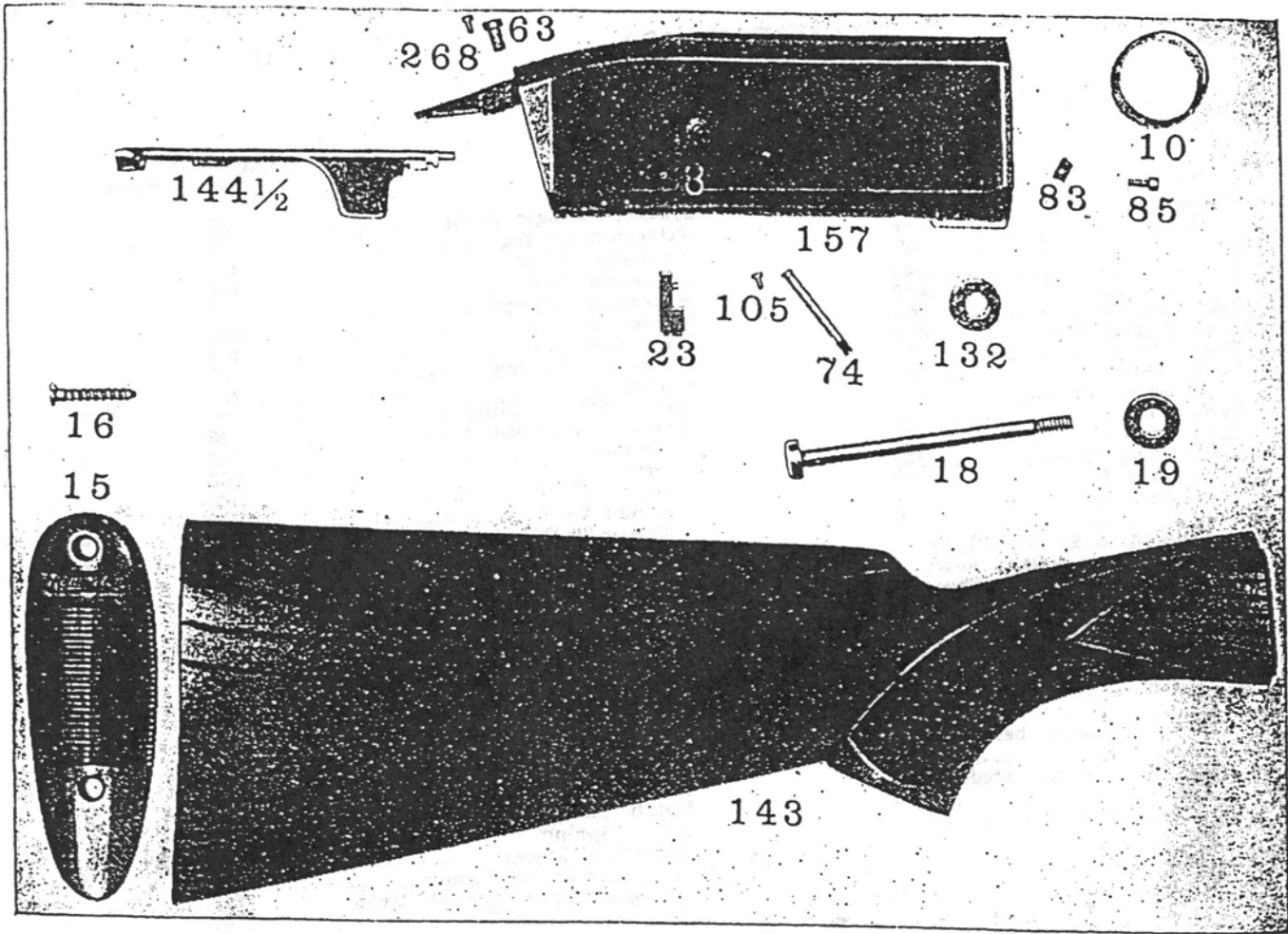


Fig. 8

If looseness develops take the barrel unit off. On the end of the receiver (Figure 8) will be found the barrel adjusting bushing lock and screw. Loosen the screw until the lock will slide under its head, out of gear with the teeth in the bushing. Turn the bushing in the direction of the arrow stamped nearby, *one or two notches* for first trial, mesh the lock and tighten the screw. Put the barrel on and if it is still loose repeat the process. Be sure to make this adjustment as soon as looseness develops.



LIST OF COMPONENT PARTS

(MODEL 29)

NAME	Component No.	Price	NAME	Component No.	Price
Action Bar, Complete			Ejector Plunger Spring	183	
Grade A, B, C	140		Extractor Spring	150	
Grade 29-D	140		Extractor Link	186	
Grade 29-E	140		Extractor Pin	186	
Grade 29-F	140		Extractor, Lower	147	
Action Bar Lock Button	168		Extractor, Upper	148	
Action Bar Lock Button Nut	169		Extractor Pin	149	
Action Bar Lock Button Spring	170		Extractor Spring	150	
Action Bar Lock Lever	141		Firing Pin	151	
Action Bar Lock Lever Plunger	130		Firing Pin Bushing	152	
Action Bar Lock Pin	5		Firing Pin Bushing Pin	33	
Action Bar Lock Shoe	69		Fore-end	153	
Action Bar Lock Shoe Plunger	103		Grade 29-A	153	
Action Bar Lock Shoe Rivet	134		Grade 29 B and C	153	
Action Bar Lock Spring	6		Grade 29-S	153	
Action Bar Stud	7		Grade 29-D	153	
Barrels are furnished in 26, 28, 30, 32			Grade 29-E	153	
inch lengths, in plain, matted solid			Grade 29-F	153	
rib, or ventilated rib styles. They			Grade 29-T	434	
should be fitted at factory.			Fore-end Nut	237	
Barrel Adjusting Bushing	10		Fore-end Screw (2) (29-T)	277	
Barrel Adjusting Bushing Lock	83		Fore-end Screw Lock Screw (2)		
Barrel Adjusting Bushing Lock Screw	85		(29-T)	131	
Barrel Lug (should be fitted at			Front Sight	275	
factory)	43		Guard	154	
Barrel Lug Screw (Should be fitted			Guard Screw	74	
at factory)	45		Guard Screw Check Screw	105	
Barrel Lug Stop (Should be fitted at			Latch (Breech Block)	106	
factory)	86		Latch Pin	107	
Barrel Yoke (Should be fitted at			Latch Spring	108	
factory)			Magazine Lever	40	
Grade A, B, C	12		Magazine Lever Detent	44	
Grade D	12		Magazine Lever Detent Rivet	128	
Grade E	12		Magazine Lever Pin	41	
Grade F	12		Magazine Lever Spring	42	
Breech Block, Complete	143 1/2		Magazine Plug Screw Lock Screw	127	
Breech Block Supporting Pins (2)	90		Magazine Tube (Complete)	155 1/2	
Butt Plate	15		Magazine Tube Follower	51	
Butt Plate Screws (2)	16		Magazine Tube Plug	50	
Butt Stock	143		Magazine Tube Plug Screw (2)	46	
Grade A			Magazine Tube Spring	52	
Grade B and C			Main Spring	39	
Grade S			Receiver:		
Grade 29-D			Grade A, B, C, S	157	
Grade 29-E			*Grade D	157	
Grade 29-F			*Grade E	157	
Grade 29-T			*Grade F	157	
Butt Stock Bolt	18		Safety	159	
Butt Stock Bolt Bushing	84		Safety Ball	54	
Butt Stock Bolt Washer	19		Safety Spring	160	
Butt Stock Bolt Lock Washer	132		Safety Spring Pin	161	
Carrier (Complete)	144 1/2		Sear	162	
Carrier Friction Spring	82		Sear Pin	60	
Carrier Stop	23		Sear Spring	163	
Carrier Thrust Stud	81		Sear Spring Plunger	164	
Cocking Head	146		Tang Screw	63	
Cocking Head Pin	26		Tang Screw Check Screw	268	
Ejector	180		Trigger	165	
Ejector Pin	181		Trigger Pin	166	
Ejector Plunger	182		Trigger Spring	167	

REMINGTON ARMS COMPANY, INC.

Remington Ilion Works

NOTE: SUPPLY EXHAUSTED

Ilion, N. Y., U. S. A.

FORM R. D. 5618

Retail Price of Component

Firearms Value & Reference Books

NOTE: We do not provide information on firearms' values. You may want to have your firearm appraised by a gunsmith. The following sources may also be helpful. We do not accept responsibility for the goods or services provided by these sources.

Firearms Value Books

Blue Book of Gun Values
Blue Book Publications
8009 34th Avenue South #175
Minneapolis, MN 55425
800-877-GUNS

Flayderman's Guide to Firearm Values
Gun List
Modern Gun Values
Krause Publications
700 East State Street
Iola, WI 54990-0001
847-573-8530

Gun Trader's Guide
Stoeger Publishing Company
5 Mansard Court
Wayne, NJ 07470
973-872-9500

Reference Books

The Remington 700
John Flacy
Brownells, Inc.
200 South Front Street
Montezuma, IA 50171
515-623-5401

Cartridges of the World
Frank C. Barnes
Standard Catalog of Firearms
Krause Publications
700 East State Street
Iola, WI 54990-0001
847-573-8530

Shooter's Bible
Stoeger Publishing Company
5 Mansard Court
Wayne, NJ 07470
973-872-9500

Remington, America's Oldest
Gunmanker
Remington Arms Co.
PO Box 700
Madison, NC 27025
Attention: History Book
800-423-8495